

## RESEARCH ARTICLE

# Optimization of culture conditions for laccase production by *Ganoderma gibbosum* (Blume & T. Nees) Pat. under solid-state fermentation

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## Abstract

Fungal laccases have gained significance in diverse industrial, biotechnological and environmental applications. Wood degrading White Rot Fungi (WRF) of the phylum Basidiomycota are an important source of laccase. Optimization of culture conditions for solid state fermentation is reported to enhance laccase production. In the present study, optimization of the physical and biochemical factors was carried out using one factor-at-time (OFAT) approach to maximize laccase production by *Ganoderma gibbosum* collected from nearby sub-tropical forest. Under unoptimized conditions, the fungus showed ~186 U/L laccase activity. Maltose/fructose, NaNO<sub>3</sub>, and Polysorbate 60 were found to be the most effective carbon source, nitrogen source, and surfactant, respectively, enhancing the laccase yield. With the incorporation of 10 mM ethanol and 0.5 mM CuSO<sub>4</sub> to the growth medium, laccase yield increased approximately 4-fold and 8-fold, respectively. These findings may be utilized for further optimization of laccase production by *G. gibbosum*.

Keywords: White Rot Fungi; Lignolytic Enzyme; OFAT, Carbon and Nitrogen Source; Inducer; Surfactant

## 1. Introduction

Laccases (EC 1.10.3.2) are copper-containing oxidoreductase produced by many fungi. They are ligninolytic enzymes, owing to their higher redox potential and broad substrate specificity, they are able to transform or degrade a wide range of phenolic and non-phenolic compounds, as well as several recalcitrant pollutants, such as polycyclic aromatic hydrocarbons (PAHs), pesticides, and synthetic dyes (Gałazka et al., 2023), by using molecular oxygen as the electron acceptor (Weng et al., 2021).

By virtue of their versatility, laccases are of great importance in various industrial, biotechnological and environmental applications, including pulp and paper, food processing, textiles, cosmetics, medicines, diagnostics, and bioremediation (Chaudhary et al., 2022; López-Pérez et al., 2024).

Among fungi, laccases are prominently found in White Rot Fungi (WRF) belonging to the phylum Basidiomycota. They are wood-degrading fungi that selectively remove lignin from woods, leaving aside cellulosic components (Janusz et al., 2017; Dashora et al., 2023). In order to meet the expansive demand for laccases for various applications, several WRF have been explored in earlier decades for laccase production. It is reported that the amount of laccase produced varies in different species and strains, as well as on the production system and type of substrate used (Das et al., 2024). Additionally, several inducers (metal ions, alcohol, phenolics, and lignin-like substances) and surfactants (fatty acid derivatives) have been utilized for inducing high laccase production by WRF and its exogenous secretion in the growth medium, respectively (Chmelová et al., 2022).

Commonly, Solid-State Fermentation (SSF) is employed for laccase production from WRF as it is economical and eco-friendly, and mimics the natural growth environment desirable for fungal growth and metabolism and allows the usage of lignocellulosic agricultural wastes as substrates (Singhania et al., 2009; Wang et al., 2019).

Optimization of the fermentation conditions, both physical and nutritional, is another vital step for obtaining a maximum laccase production from a particular fungal species. Various workers have used a classical method, called one factor-at-time (OFAT) approach, which involves changing one independent factor while keeping the others constant, for the screening of significant factors for further optimization.

In the present study, a WRF, namely *Ganoderma gibbosum* was explored for laccase production under SSF on wheat bran by screening certain physical (incubation periods, pH, temperature and substrate to moisture ratio) and nutritional (carbon and nitrogen sources) parameters, inducers (copper sulphate, ethanol, ferulic acid and Veratryl alcohol) and surfactants (Polysorbate-20, 40, 60, 80 and Triton X-100).

## 2. Materials and methods

### 2.1. Chemicals and raw biomass material

All the chemicals were of analytical grade and purchased from Sigma-Aldrich Pvt. Ltd. (USA), HiMedia (India), and Merck (USA). The wheat bran was obtained from local market.

### 2.2. Test fungus

The test fungus *Ganoderma gibbosum* was earlier collected from a nearby subtropical forest, growing on a living plant, namely, *Callicarpa macrophylla* Vahl, and identified based on morphological characters. It was raised in pure culture on Potato Dextrose Agar (PDA) and stored at 4°C for further use. Subsequently, confirmation of correct identification was done by sequence matching of its 629 bp long PCR-amplified segment (NCBI Accession number: OP257154) covering a region between ITS1 and 28S rDNA.

2.3. Qualitative Screening of test fungus for laccase

Primary screening for laccase production was performed by the plate assay method on a PDA plate containing 0.02% guaiacol (Kiiskinen et al., 2004). The formation of a reddish-brown zone around the fungal colony was considered laccase-positive.

2.4. Laccase production under un-optimized Solid-State Fermentation (SSF)

Wheat bran was used as the substrate for SSF due to its rich content in growth factors, vitamins, and proteins (Bagewadi et al., 2017). SSF was carried out in a 250 ml flask containing 5g of wheat bran. A mineral salt solution (MSS) containing 0.05% (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, KH<sub>2</sub>PO<sub>4</sub>, and MgSO<sub>4</sub> was prepared, and the pH was adjusted to 5.0 with 1 N HCl or 1M NaOH (Sharma et al., 2005). Then, 15 ml of MSS was added to moisten the wheat bran (1:3 substrate to moisture ratio) in each flask and autoclaved. The substrate was then inoculated with 4 mycelial discs (each 10 mm diameter), taken from a 10-day-old pure culture of the test fungus.

2.5. Extraction of enzyme

The enzyme produced in SSF was extracted by solid-liquid extraction using Citrate phosphate buffer (100 mM, pH 5.0) with a 1:10 ratio (w/v), followed by vortexing the mixture at 150 rpm for 45 minutes at 25 °C. The solids were separated by filtration using muslin cloth followed by centrifugation at 10,000 rpm for 12 min. at 4 °C. The supernatant obtained was taken as the enzyme source and stored at 4 °C for enzyme assay.

2.6. Laccase assay

Laccase activity was assessed by preparing a 2 ml reaction mixture comprising 1.8 ml of 10 mM guaiacol in 100 mM citrate-phosphate buffer (pH 5.0) and 0.2 ml of the crude enzyme. The mixture was then incubated at room temperature for 20 minutes, and subsequently, absorbance was measured at 470 nm using a UV-Visible spectrophotometer (Eppendorf). Laccase activity was quantified as one unit (U/L), defined as the enzyme concentration needed to oxidize 1.0 μM of substrate per minute (Baltierra-Trejo et al., 2015).

$$\frac{U}{L} = \frac{\Delta A \times V_t \times D_f \times 10^6}{\epsilon \times t \times d \times V_s}$$

Here, ΔA = absorbance, V<sub>t</sub> = Total volume of the reaction (ml) D<sub>f</sub> = Dilution factor, 10<sup>6</sup> = correction factor (μmol mol<sup>-1</sup>), ε = Molar extinction coefficient (26,600 M<sup>-1</sup> cm<sup>-1</sup>) V<sub>s</sub> = Sample volume (ml), d = Optical path (1 cm), t = Reaction time (min.)

2.7. Optimization of physical parameters

2.7.1. Incubation period

The effect of the incubation period on laccase production was studied by incubating the culture flasks for 2–22 days and quantifying laccase activity at two-day intervals.

2.7.2. pH of the medium

The pH of MSS was adjusted between 3 and 7 using 1N HCl or 1N NaOH, and the laccase activity of the test fungus was measured at the end of the optimized incubation period.

2.7.3. Temperature of the medium

To determine the optimal temperature for maximum laccase production by the test fungus, fermentation was conducted with the optimized pH at different incubation temperatures ranging between 20 and 35 °C. Laccase activity was measured at the end of the optimized incubation period.

2.7.4. Substrate Moisture Ratio

The effect of substrate moisture level on laccase production was studied by varying the substrate-to-moisture ratio in the range of 1:2 to 1:6. Fermentation was carried out at the optimized pH and incubation temperature. Laccase activity was measured at the end of the optimized incubation period.

2.7.5. Optimization of biochemical parameters

All the experiments mentioned here were conducted at the optimized levels of the above-mentioned physical factors. Laccase activity was measured at the end of the optimized incubation period.

The effects of various carbon, nitrogen, surfactants, and inducers on laccase production were separately evaluated at different concentrations (Table 1).

Table 1. List of the tested nutritional and biochemical factors and their concentration

| Factors with applied Concentration  |
|---|
| Carbon Sources (Glucose, Sucrose, Fructose, Mannitol, Glycerol and Maltose) : 0.05 – 2.50 (% , w/w)   |
| Nitrogen Source (NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> , NaNO <sub>3</sub> , KNO <sub>3</sub> , Peptone, Urea, Soyabean Meal): 0.05 – 2.50 (% , w/w) |
| Surfactants (Poly-20, Poly- 40, Poly- 60, Poly- 80, Triton X-100): 0.05 – 2.50 (% , v/v)  |
| Ethanol: 0.2 – 20.0 mM  |
| Ferulic Acid: 0.01–2.0 mM   |
| Veratryl Alcohol: 0.5–5.0 %   |
| Copper Sulphate : 0.05–5.0 mM   |

2.8. Statistical Analysis

All the experiments were performed in triplicate. One-way and two-way Analysis of Variance (ANOVA) was performed using IBM SPSS software (trial version), followed by multiple comparisons between groups using Fisher's LSD. OriginPro (trial version) was used for creating graphs.

3. Results

3.1. Identification of fungal isolate

The ITS region analysis was conducted using the BLAST tool on NCBI, revealing a 99% identity match to *Ganoderma gibbosum*. Phylogenetic analysis indicated close similarity to other *G. gibbosum* strains, confirming the identity of fungal isolate WRJ01.

The identification of *G. gibbosum* was carried out using ITS sequences and the phylogenetic tree was constructed with *Pleurotus ostreatus*, used as an outgroup (Figure 1). The obtained sequence was submitted to NCBI GenBank, Accession number: OP257154.

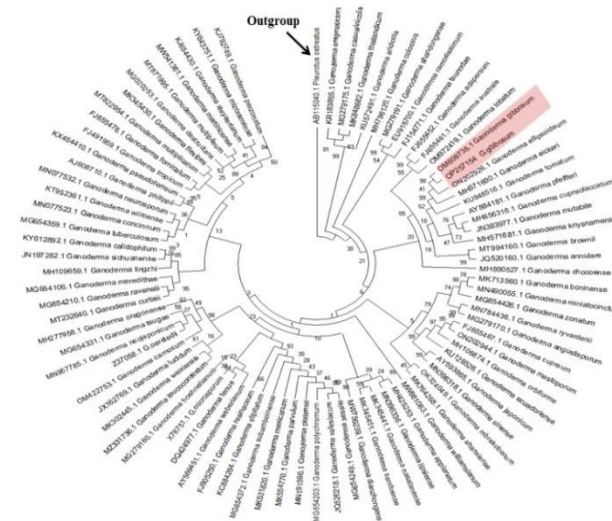


Figure 1. Phylogenetic tree of *G. gibbosum*

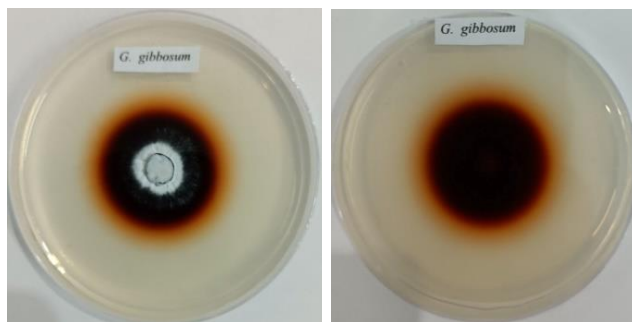


Figure 2. Laccase activity by *G. gibbosum* on guaiacol supplemented PDA

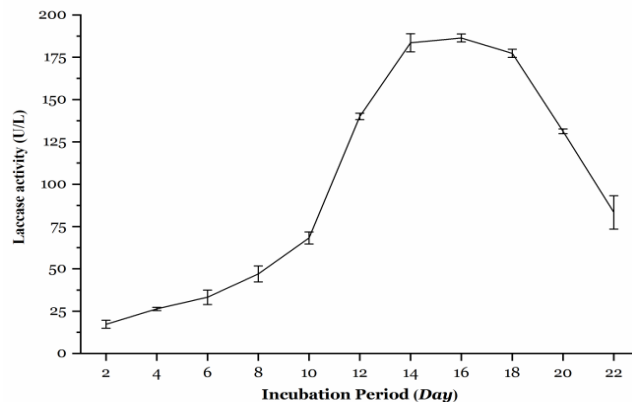


Figure 3. Effect of incubation time on laccase production (mean  $\pm$  SD). SSF conditions: incubation temperature - 25°C, Moisture ratio - 1:3, pH- 5.0.

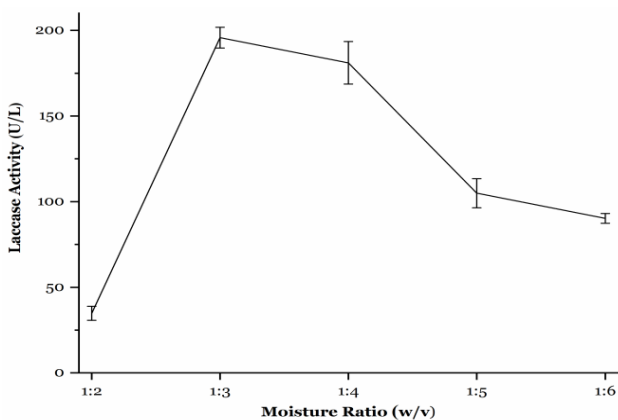


Figure 4. Effect of Moisture ratio on laccase production (mean  $\pm$  SD). SSF conditions: incubation temperature - 25°C, pH- 5.0, Day-16.

### 3.2. Screening for laccase production

*G. gibbosum* was confirmed as laccase positive fungus due to formation of a reddish-brown ring after oxidation of guaiacol indicator around its colony in PDA plates (Figure 2).

### 3.3. Optimization of physical parameters

**3.3.1. Incubation period:** Laccase production by *G. gibbosum* increased gradually up to day 10, peaked thereafter reaching to its maximum on day 14–16<sup>th</sup>, (183–186 U/L), and declined sharply afterwards (Figure 3).

**3.3.2. Moisture ratio:** Among the five substrate to moisture ratio tested (1:2–1:6), 1:3 ratio provided the maximum laccase activity (~196 U/L) closely followed 1:4 ratio (~181 U/L). At both the substrate moisture ratios, the laccase production was many-fold higher in comparison to 1:2 ratio (~35 U/L) (Figure 4).

**3.3.3. Incubation temperature:** Laccase production jumped almost four fold when incubated at 25°C (~192 U/L) in comparison to 20°C (~46 U/L). On further increasing the incubation temperature to 30°C, its production showed almost 25% decline (~141 U/L) (Figure 5).

**3.3.4. pH of growth medium:** Laccase production increased sharply from pH 3 to pH 4 and again at pH 5 giving a maximum yield of 192 U/L. The production declined sharply while further increasing the pH of the growth medium (Figure 6).

### 3.4. Optimization of biochemical parameters

**3.4.1. Carbon sources:** Analysis of the results of various carbon sources (Mannitol, Glycerol, Glucose, Sucrose, Fructose, and Maltose) applied at different concentrations showed that on laccase activity is significantly influenced by the type of carbon source as well their concentration (Figure 7). *G. gibbosum* showed the highest laccase activity at 0.5% maltose or fructose (~330 U/L) followed sucrose under the given culture conditions. Further increase in concentration of these carbon sources showed a pronounced negative effect on laccase activity. Maltose was the best source even at 0.05% (~290 U/L), followed by glucose (~257 U/L), fructose (~236 U/L) and sucrose (~215 U/L). Addition of Glycerol did not increase laccase activity at any of the applied concentration whereas mannitol appeared inhibitory.

**3.4.2. Nitrogen sources:** Substrate supplementation with additional nitrogen significantly influenced laccase production. Except KNO<sub>3</sub>, other five nitrogen sources (organic sources: Urea, Soybean meal, peptone; inorganic sources (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>, NaNO<sub>3</sub>) promoted laccase activity, and with a further increase in their dose, the activity was generally higher (Figure 8).

The highest laccase activity was at 1.5% concentration of NaNO<sub>3</sub> (~655 U/L) followed by peptone (~418 U/L), (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> (~319 U/L) and soyabean meal (~283 U/L). Even at a lower concentration of 0.5%, NaNO<sub>3</sub> was superior in performance than others. On the other hand, the beneficial effect of urea gradually increased with concentration, and at 2.5% concentration its performance reaching to a maximum (~576 U/L).

**3.4.3. Surfactants:** Effects of five different surfactants (Polysorbate-20, 40, 60, 80, and Triton X-100) were investigated on laccase activity under SSF condition (Figure 9). Among them, Polysorbate 60 at 1.5% concentration provided the highest laccase activity (~391 U/L). It was comparatively better than the other surfactants even at 0.5% concentration. Other surfactants exhibited a peak in laccase activity only at 0.05% concentration, and among them, the best performance was shown by Polysorbate 80 (~265 U/L).

**3.4.4. Inducers:** Among different inducers (Copper sulphate, Ethyl alcohol, Ferulic acid, and Veratryl alcohol) evaluated for their effect on laccase production, copper sulphate appeared to be the best providing a highest laccase activity of 1485 U/L at 0.5 mM (Figure 10a). Ethanol at 10mM provided 640 U/L laccase activity which remained statistically the same at 20mM (Figure 10b). For ferulic acid and veratryl alcohol, the optimal concentration for a maximum laccase activity was 0.01 mM (284 U/L) and 2.5mM (366 U/L) respectively, beyond which the activity declined sharply (Figure 10c, d).

## 4. Discussion

Laccase production by white rot fungi is affected by various physical and nutritional factors of the growth media for the metabolism and growth of the fungal mycelia (Rivera-Hoyos et al., 2013). In the present study, *G. gibbosum* showed approximately 190 U/L laccase activity on the 16<sup>th</sup> day after optimization of solid-state fermentation conditions on wheat through OFAT, with pH 5.0, temperature 25°C, and substrate moisture ratio of 1:3.

Under unoptimized conditions, laccase activity gradually increased from the 2<sup>nd</sup> day onwards, reaching its maximum level on days 14–16, and declining sharply afterward. The incubation period has been recognized to play a very important role in fungal growth, reproduction, and metabolism, and varies among fungal species, as well as according to the production conditions (Abd El Monsef et al., 2016; Hasan et al., 2023). Several researchers have reported

variations in time ranging from 5 to 17 days for the highest laccase activity (Umar and Ahmed, 2022; Han et al., 2022; Boran and Yesilada, 2022; Ibarra-Islas et al., 2023). A decline in laccase activity afterward can be attributed to the imposed physiological stresses on fungi due to the depletion of nutrients in the medium, leading to the inactivation of the secretory machinery of the enzymes (Chhaya and Modi, 2013; Sun et al., 2017).

A wide variation in substrate moisture ratio under SSF has been reported among fungal species. Optimum moisture content is essential as it facilitates substrate swelling, nutrient solubility, gas exchange, substrate utilization, microbial metabolism and enhanced enzyme production (Xin and Geng 2011; Dutt and Kumar, 2014). In this study, a substrate moisture ratio of 1:3 and 1:4 were far superior to any other ratios for laccase activity. Patel and Gupte. (2016) and Bhoyar et al. (2024) found similar results for *Tricholoma giganteum* AGHP and *Lentinus tigrinus* SSB\_W2 respectively grown on wheat bran. Sharma et al. (2015) reported that maximum laccase activity by *Ganoderma* sp. rckk-02 was found on wheat bran moistened with mineral salt solution in substrate to moisture ratio of 1:2.5 supplemented with 4.5 mM copper and 2.0 % tryptophan. On the other hand, Ravenkar et al. (2006) and Boran and Yesilada (2022) have reported 1:0.7 as optimal substrate moisture ratio for wheat bran for high laccase production by *Ganoderma* spp.

Temperature serves as the primary determinant of both laccase activity and fungal growth, particularly during industrial scale-up processes. It is reported that the optimal temperature for laccase production varies significantly among fungi (Naz et al., 2022). We found the highest laccase activity by *G. gibbosum* at 25°C, with a sharp decline observed with further increases in temperature. This finding is in agreement with many other reports suggesting 25–30°C as the optimal temperature range for WRF (Thurston, 1994; Elsayed et al., 2012; Ergun and Urek, 2017; Patel et al., 2019). Umar and Ahmed (2022) have reported maximum laccase production (855 U/L) by *G. leucocontextum* at 40°C. Therefore, it appears that the optimum temperature for laccase production also varies in WRF.

The initial pH of the medium is also recognized as one of the most influential factors in fungal growth, enzyme production, and the transport of various components across the cell membrane. Further, a change in the pH of the growth medium may affect metabolic activity as well as enzyme activity (Kapoor et al., 2007; Adak et al., 2016). Usually, higher growth and laccase production are observed in acidic pH conditions (Thurston, 1994; Hamed et al., 2024), and in many studies, the initial pH of the medium between 4 and 6 has been reported as optimum (Nandal et al., 2013; Ding et al., 2014; Ghosh and Ghosh, 2017; Vantamuri et al., 2019). We found pH 5.0 to be optimum for laccase production by *G. gibbosum*. A similar result has been reported by Shrestha et al. (2016) for *G. lucidum*-CDBT1.

The carbon source in the medium plays a crucial role by promoting mycelial growth and inducing the transcription of the laccase gene (Teerapatsakul et al., 2007; Adamian et al., 2021). However, the effect can vary depending on the specific fungal strain. In the present study, out of the six carbon sources supplemented individually to the production medium, only maltose, fructose and sucrose enhanced laccase activity in *G. gibbosum*, whereas glucose, mannitol and glycerol appeared inhibitory. The former three carbon sources showed their best beneficial effect at 0.5% concentration, but their higher concentrations suppressed laccase activity. Gutiérrez-Antón et al. (2023) have also reported fructose and maltose as a suitable carbon source for enhanced laccase production by *Thielavia terrestris* Co3Bag1. On the other hand, Sharma and Murty (2021) reported fructose at 1% as the best carbon source compared to maltose, dextrose, sucrose and xylose for *Pleurotus sajor-caju*, providing the maximum laccase activity under SSF. Suppressed laccase production at higher concentrations of additional carbon has been reported for many fungal strains (Lee et al., 2004; Sharma and Murty, 2021).

Nitrogen sources also play a crucial role in fungal physiology and metabolism, impacting enzyme production (Reddy and Kanwal, 2022), however, nitrogen source may vary depending on the fungal species (Jaramillo et al. 2017). Out of the six nitrogen sources, except KNO<sub>3</sub>, the other five sources used in the present study promoted laccase activity when increasing their dose up to a certain level.

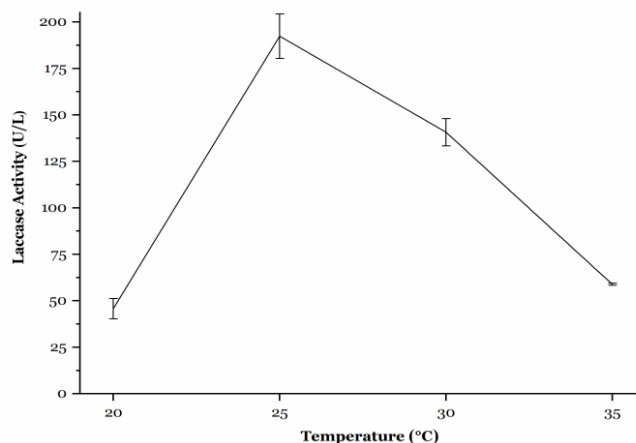


Figure 5. Effect of incubation temperature on laccase production (mean  $\pm$  SD). SSF conditions: pH- 5.0, Moisture ratio - 1:3, Day-16.

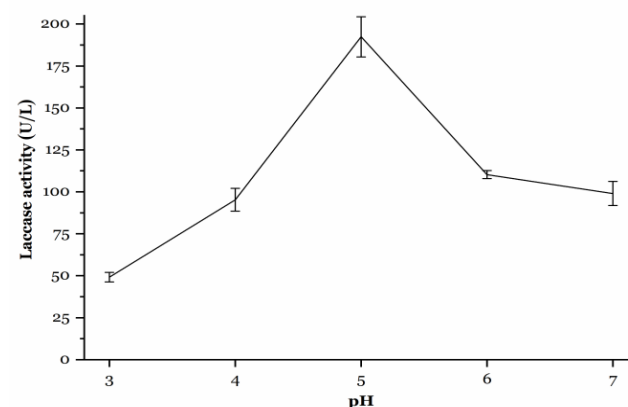


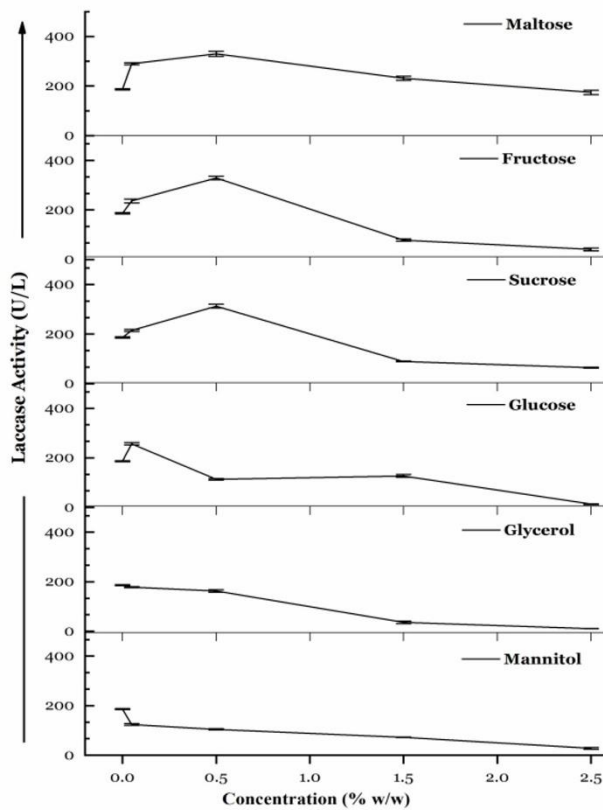
Figure 6. Effect of initial medium pH on laccase production (mean  $\pm$  SD). SSF conditions: incubation temperature - 25°C, Moisture ratio - 1:3, Day-16.

Among these sources, NaNO<sub>3</sub> at a 1.5% concentration provided much higher laccase activity compared to the others. Gutiérrez-Antón et al. (2023) found 3.18-fold enhancement in the laccase activity by *Thielavia terrestris* Co3Bag1.

Production of laccase is significantly influenced by the presence of surfactants in the growth medium because they increase cell membrane permeability, thereby allowing a rapid release of enzymes. Additionally, they increase the solubility of substrate molecules present in the lignocellulosic structure, enhance enzyme stability, and reduce enzyme dosage during hydrolysis (Muñoz et al., 2022). We recorded maximum laccase activity in media supplemented with 1.5% Polysorbate 60. However, the specific effect of different surfactants on laccase production can vary depending on various factors, including the fungal strain, fermentation conditions, etc. (Singh and Singh, 2017; Geethanjali et al., 2020).

Various types of inducers (metal ions, phenolic and aromatic compounds) have been utilized for obtaining enhanced laccase production from fungi. Copper ion act as a cofactor, transcription activator, and promotes laccase synthesis and maturation (Sharestha et al., 2016; Wang et al., 2019; Sharghi et al., 2024). Phenolic and aromatic compounds induce secondary metabolism in fungi and to enhance laccase production (Tavares et al., 2005). We used four different inducers, viz. (copper sulphate, ethanol, veratryl alcohol and ferulic acid), and among them copper sulphate at 0.5 mM was the most effective in enhancing laccase activity by 8-fold in *G. gibbosum*. Next in effectiveness were ethanol, veratryl alcohol and ferulic acid providing 3.4-fold, 1.9-fold, and 1.5-fold more laccase activity respectively.

Addition of copper in low concentrations to the culture medium is reported to enhance laccase production in several cases and its optimum concentrations may vary depending on the fungal species



**Figure 7.** Effect of different carbon sources on the laccase production (mean  $\pm$  SD). SSF conditions: pH-5.0, temperature - 25°C, Moisture ratio - 1:3, Day-16.

and even specific strains. (Palmeiri et al., 2000; Wang et al., 2019; Durán-Sequeda et al., 2022). Manavalan et al. (2013) and Fonseca et al. (2010) have also reported 0.4 mM and 0.5 mM copper sulphate as optimum for stimulating laccase production in *G. lucidum* and *G. applanatum* respectively. Similar findings for ethanol, veratryl alcohol and ferulic acid as effective inducers have been reported for various WRF (Arora and Gill, 2001; Lomascolo et al., 2003; Elisashvili et al. 2010; Kocyigit et al., 2012; Sharma et al. 2014). These inducers activate oxidative stress within the fungal cells which may indirectly induce laccase production (Lee et al., 1999; Karp et al., 2012; Chhaya and Gupta, 2013; Swatek and Staszczak, 2020).

## 5. Conclusion

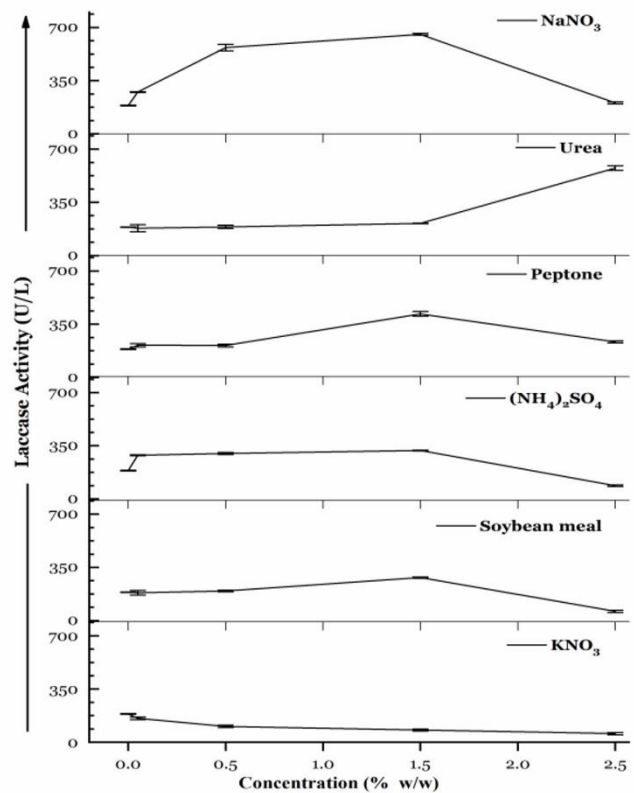
Fungal laccases are excellent biocatalysts, with a great demand for various industrial, biotechnological, and environmental applications. This study reports *Ganoderma gibbosum* as a potential laccase-producing White rot fungus. Optimization of certain physical and nutritional factors under Solid-State Fermentation enhanced laccase production, which further increased manifold in the presence of inducers and surfactants. Optimization of fermentation conditions through statistical designs for ideal levels of various factors, and their interactions, may further enhance laccase yield.

## Acknowledgement

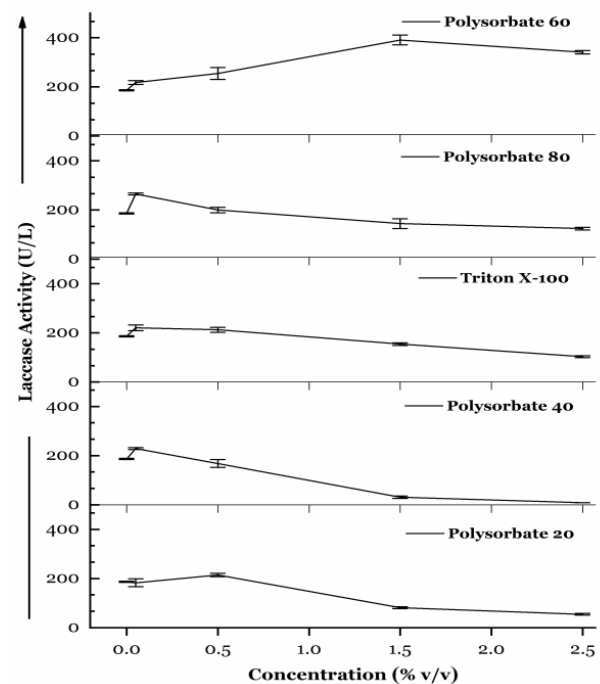
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## Author(s) contribution

Junmoni Das: Conceptualization, Methodology, Experimentation, Formal Analysis, Writing – Original draft, review & editing; Marjum Badak: Writing – Validation, review & editing; Rajiv Kumar Singh:



**Figure 8.** Effect of different nitrogen sources on the laccase production (mean  $\pm$  SD). SSF conditions: pH-5.0, temperature - 25°C, Moisture ratio - 1:3, Day-16.



**Figure 9.** Effect of different surfactants sources on the laccase production (mean  $\pm$  SD). SSF conditions: pH-5.0, temperature - 25°C, Moisture ratio - 1:3, Day-16.

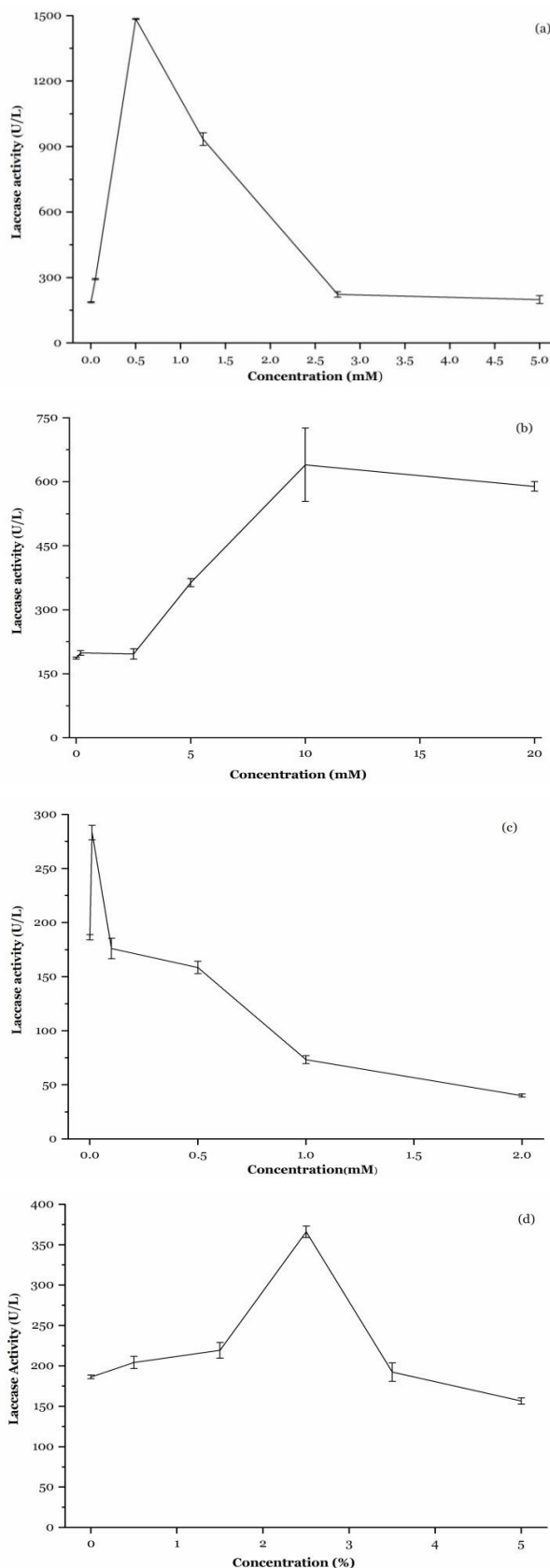
Conceptualization, Supervision, Validation, Writing – review & editing.

## Conflict of interest

All authors declare that there is no conflict of interest.

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**Figure 10.** Effect of inducers on laccase production (mean  $\pm$  SD). (a) Copper sulphate, (b) Ethanol, (c) Ferulic acid, (d) Veratryl alcohol. SSF conditions: pH-5.0, temperature - 25°C, Moisture ratio - 1:3, Day-16.

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